4. Thursday, 2/22/2007 2:57:51 PM • Date User Kim Johnston SPLIT - Z **Process Sheet Drawing Name** : BUSHING : CU-DAR001 Dart Helicopters Services Customer Job Number : 30816 : 10725 Estimate Number NIA : D2652 Part Number P.O. Number S.O. No. : NA D2652 REV A : 2/22/2007 **Drawing Number** This Issue : N/A : NC Project Number Prsht Rev. : MACHINED PARTS Type Drawing Revision First Issue : NIK : 29996 **Material** Previous Run ; 3/20/2007 Qty: Each Due Date Written By Checked & Approved By NG : Est Rev:B 2.06.13 Now machined in house. Comment Additional Product Job Number: Description: Machine Or Operation: Seq. #: 303 Round Bar 0.500" M303R0500 1.0 Comment: Qty.: 0.0578 f(s)/Unit Total: 17.3250 f(s) Material:303 ss .500" Round Bar (M303R0500) Diforfis Batch: <u>#10</u>2447 HARDINGE CNC LATHE SMALL HARDINGE 2.0 Comment: HARDINGE CNC LATHE SMALL 1-Turn as per Folio FA250 & Dwg D2652 2-Deburr QC2 INSPECT PARTS AS THEY COME OFF MACHINE 3.0 Comment: INSPECT PARTS AS THEY COME OFF MACHINE SECOND CHECK 4.0 QC8 DO 07 Comment: SECOND CHECK 5.0 PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock

Page 1

Location:

Dart As	rospac:	e Ltd							
W/O:			W	ORK ORDER CHANGES	)				
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Part No	:	PAR #:	Fault Cate	Jory:N	ICR: Yes	No DQ/	<b>/</b> :	Date:	
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NCR:			WORK ORDE	R NON-CONFORMANC	CE (NCF	R)			
DATE	STEP	Description of NC	Corrective Action Section B			Vorific	otion	A	
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NOTE: Date & initial all entries

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Thursday, ZIZZIZUUI Z.DI.DI MW

Jser:

Kim Johnston

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 30816

Part Number: D2652

Job Number:



Seq. #:

Job Completion

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE



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## **Dart Aerospace Ltd**

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W/O:			WORK ORDER	CHANGES				
DATE	STEP	PR	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Category:	NCR: Yes	s No DQ	A:	Date: _	
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NCR:			WORK ORDER NON-CON	IFORMANCE (NO	R)			
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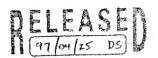
NCR: WORK ORDER NON-CONFORMANCE (NCR)								
DATE		Description of NC		Corrective Action Section B	· · · · · · · · · · · · · · · · · · ·	Verification	Approval	Approval
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
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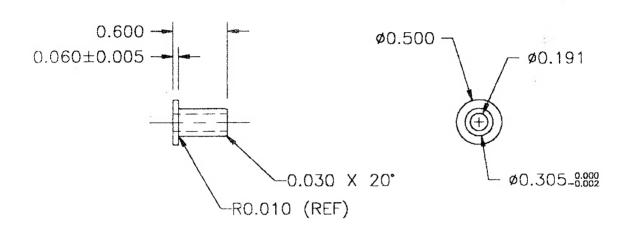
NOTE: Date & initial all entries





	DESIGN	DRAWN BY		SPACE USA, INC.
ļ	CHECKED	APPROVED	DRAWING NO.	REV. A
	BW	10108	D2652	SHEET 1 OF 1
	DATE		TITLE	SCALE
	97:03:25		BUSHING	1:1





MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART QST 018 UNLESS OTHERWISE NOTEPOCOPY

RETURN TO
ENGINEERING
UNCONTROLLED COP
SUBJECT TO AMENDMENT

WITHOUT NOTICE

DART AEROSPACE LTD	Work Order:	30816
Description: Bushing	Part Number:	D2652
Inspection Dwg: D2652 Rev: A		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

X	First Article		Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.600	+/-0.010	.600	1	·		
0.060	+/-0.005	.060	1			
Ø0.305	-0.002/+0.000	.060 .303	ノ			
Ø0.191	+0.005/-0.000	.193	1			
Ø0.500	+/-0.010	.500	9			
0.030 × 20°	+/-0.010	.032x20				
R0.010	+0.010/-0.000	,010				
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Measured by:	Audited by:	Prototype Approval:	N/A
Date: 07/05/15	Date: 07/05/15	Date:	
			A

Rev	Date	Change	Revised by	Approved
Α	03.12.12	New Issue	KJ/RF ♂	